



DESIGN <i>BW</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>BW</i>	DRAWING NO. D5951	REV. A SHEET 1 OF 1
DATE 97.05.06		TITLE OUTER FWD SADDLE	

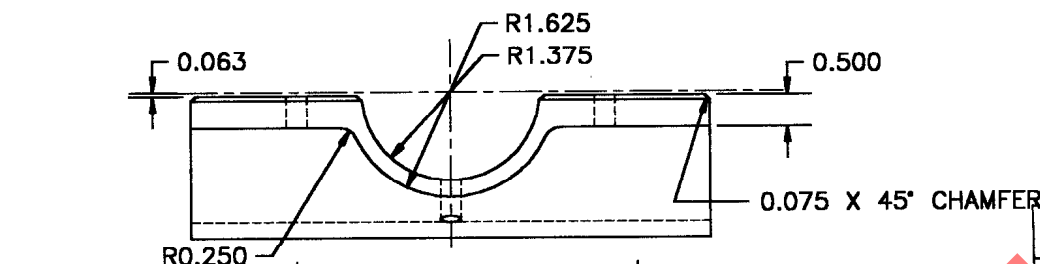
MATERIAL: ~~7075-T651~~ OR 7075-T7351 QQ-A-250/12
FINISH: ACID ETCH, ALODINE PER QSI 005 4.1
PRIME, PAINT HI GLOSS WHITE (EXCEPT BORES) PER QSI 005 4.2
BREAK ALL SHARP EDGES 0.010 TO 0.020

UNDER REVIEW

06.11.01 CB

add DEOs, add hard charges

RELEASED
47/05/14 DS



EFFECTIVE	DEOs
9102	9079
98/05/04 DS	98/06/22 DS

ENGRAVE PART NO.
AND BATCH NO.
TO MAX DEPTH OF
0.010 WITH MIN
RAD OF 0.010

Ø0.312 (TYP)

R0.500

Ø0.750
SPOT FACE

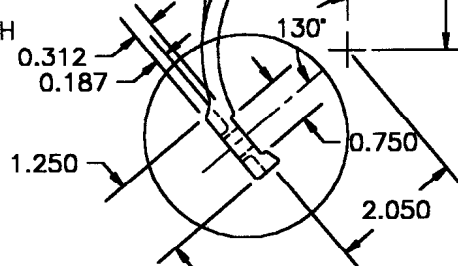
GRAIN
DIRECTION

Ø0.313 THROUGH

R2.000

R2.250

8.000



ENGRAVE DART LOGO
TO MAX DEPTH OF 0.015
WITH MIN RAD OF 0.250

R0.660

R0.500

Ø0.438 (TYP)

0.500

1.750

5.250

7.000

8.000

0.040 X 45° CHAMFER
ALL AROUND

R0.500

R0.025

R0.063